

FIG. 1

Let me see, (sl) AAA will support increased production
(sl) by expanding outsourcing well,
(sl) including manufacturing at BBB, Ltd (sl).
(sl) represents a silent perform.

FIG. 2

4 2 3 4 2 3 3
Let me see, /(sl)/AAA/Corporation/will/support/increased
4 4 1 4 4
/production/(sl)/by/expanding/outsourcing.
2 2 4 4 1 3 3 3
/well, /(sl)/including/manufacturing/at/BBB, /Ltd/(sl). /
"/" represents the break point of each unit.

FIG. 3

Noun, verb, number : 1.0
Adjective, adverb, pronoun : 0.6
Preposition, article, auxiliary verb, verb "to be" : 0.3
Interjection, silent word : 0.1

FIG. 4

FIG. 6

FIG. 7

0.2	0.1	1.5	2	0.3	1.5	0.9
Let me see,/(sl)/AAA/Corporation/will/support/increased						
2	0.2	0.15	1.2	2		
/production/(sl)/by/expanding/outsourcing.						
0.1	0.1	1.2	2	0.15	1.5	0.15
/well,/(sl)/including/manufacturing/at/BBB,/Ltd/(sl)/						

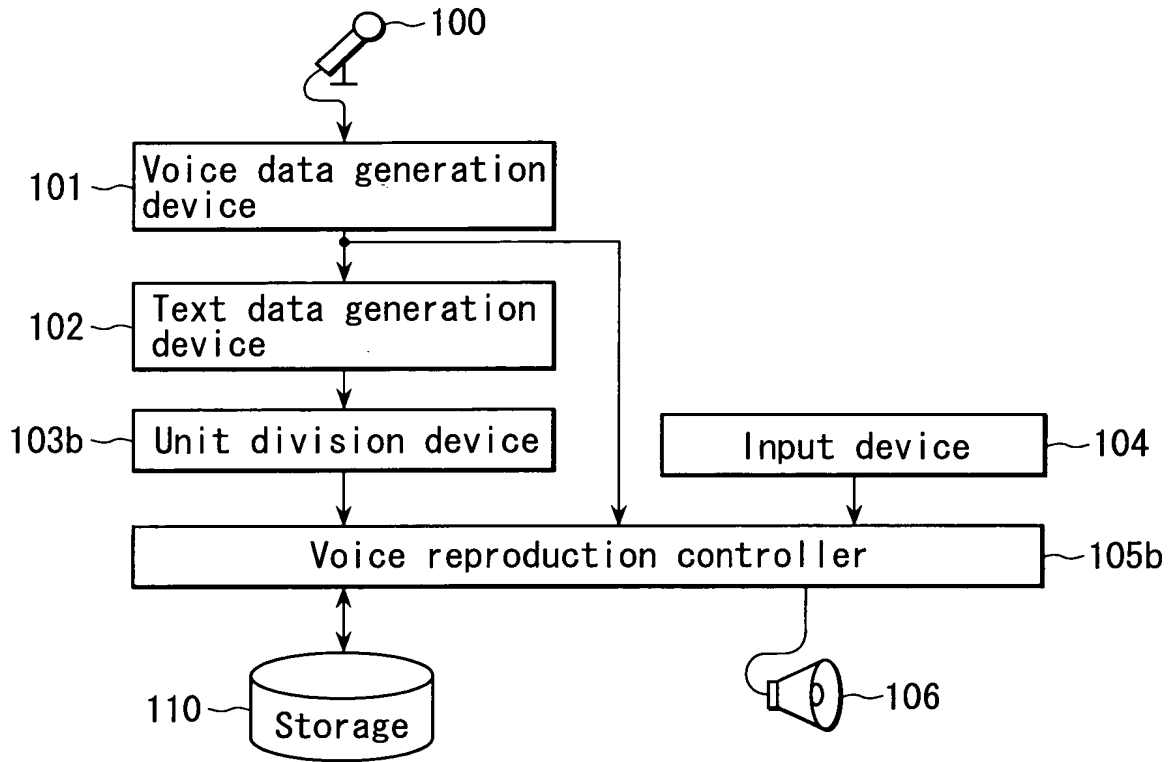


FIG. 8

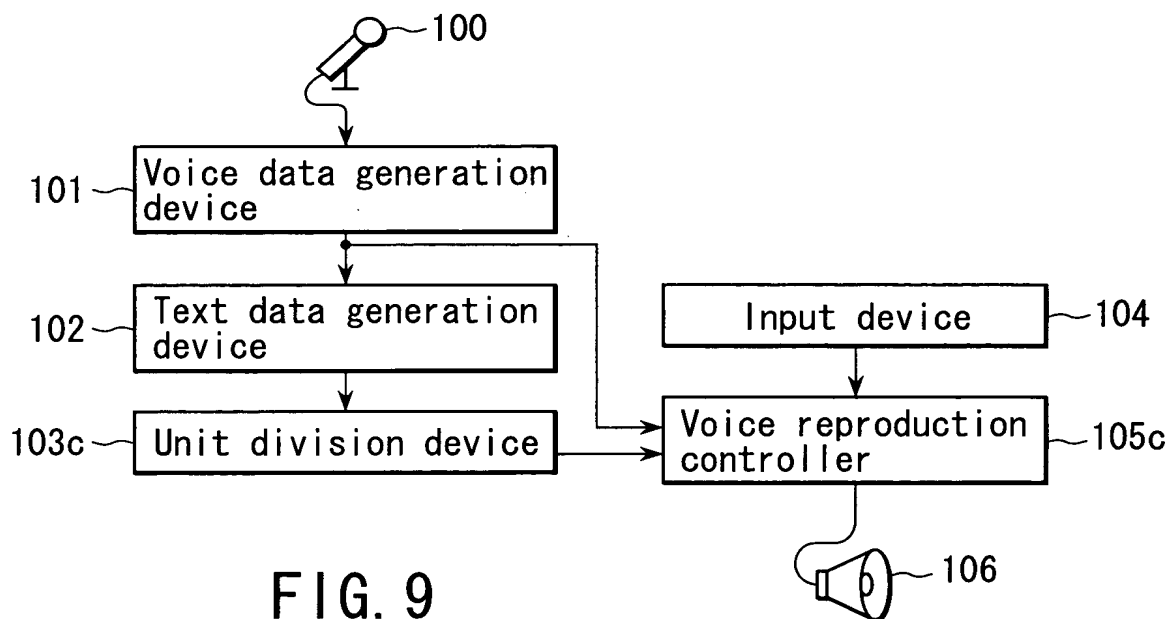


FIG. 9

AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch HDD by doubling production to 900,000 units per a month by March 2014.

FIG. 10

AAA | Corporation | announced | that | it | would | meet | fast
| increasing | demand | for | its | 0.6-inch |
| HDD | by | doubling | production | to | 900,000 | units
| per | a | month | by | March | 2014. |

("|" represents the break point of each basic block)

FIG. 11

AAA | | announced | | it | | meet |
increasing		for		0.6-inch	
	by		production		900,000
per		month		March	

FIG. 12

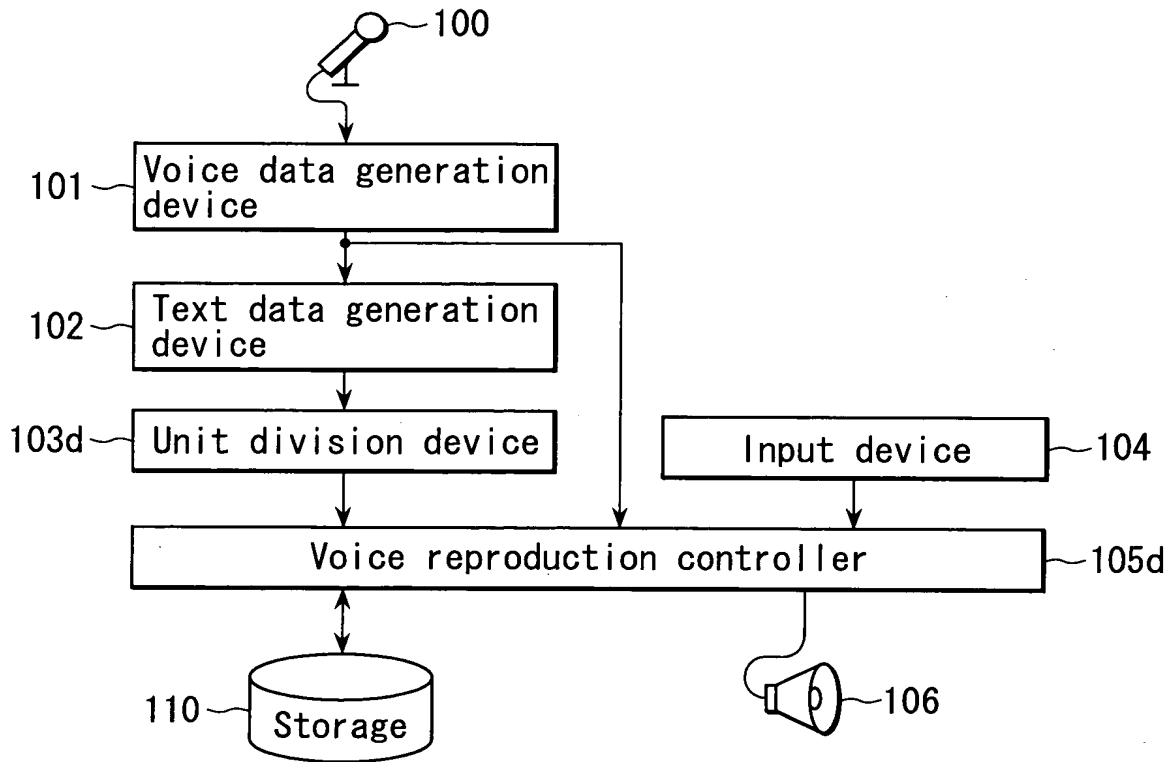


FIG. 13

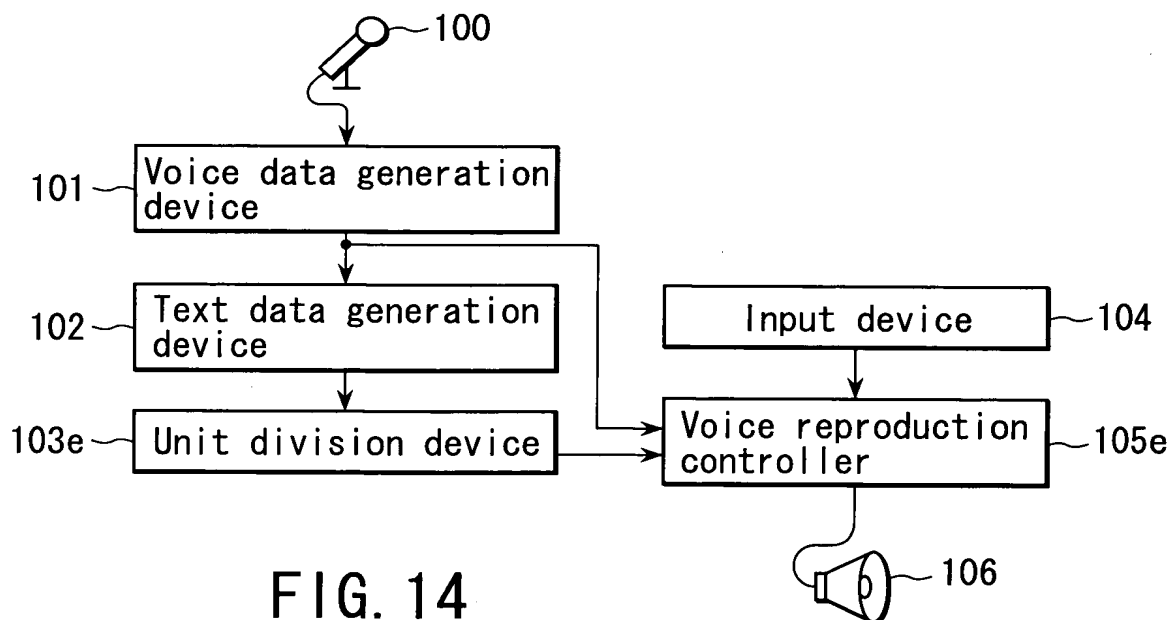


FIG. 14

AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch HDD by doubling production to 900,000 units per a month by March 2014.

The innovative drive, a winner since its 2010 launch, delivers high-performance, high-capacity storage in a small form factor that has supported creation of today's new breed of consumer electronics devices and mobile products.

The drive's versatillity is reflected in the recent achievement of cumulative production of million units on consistently rising demand.

AAA Corporation will support increased production by expanding outsourcing, including manufacturing at BBB, Ltd.

FIG. 15

AAA Corporation announced that it would meet fast demand for 0.6-inch hard disk drives (HDD) by doubling to 300,000 units per a month by March 2014.

AAA Corporating will support increased production by expanding outsourcing, including manufacturing BBB Corporation.

FIG. 16

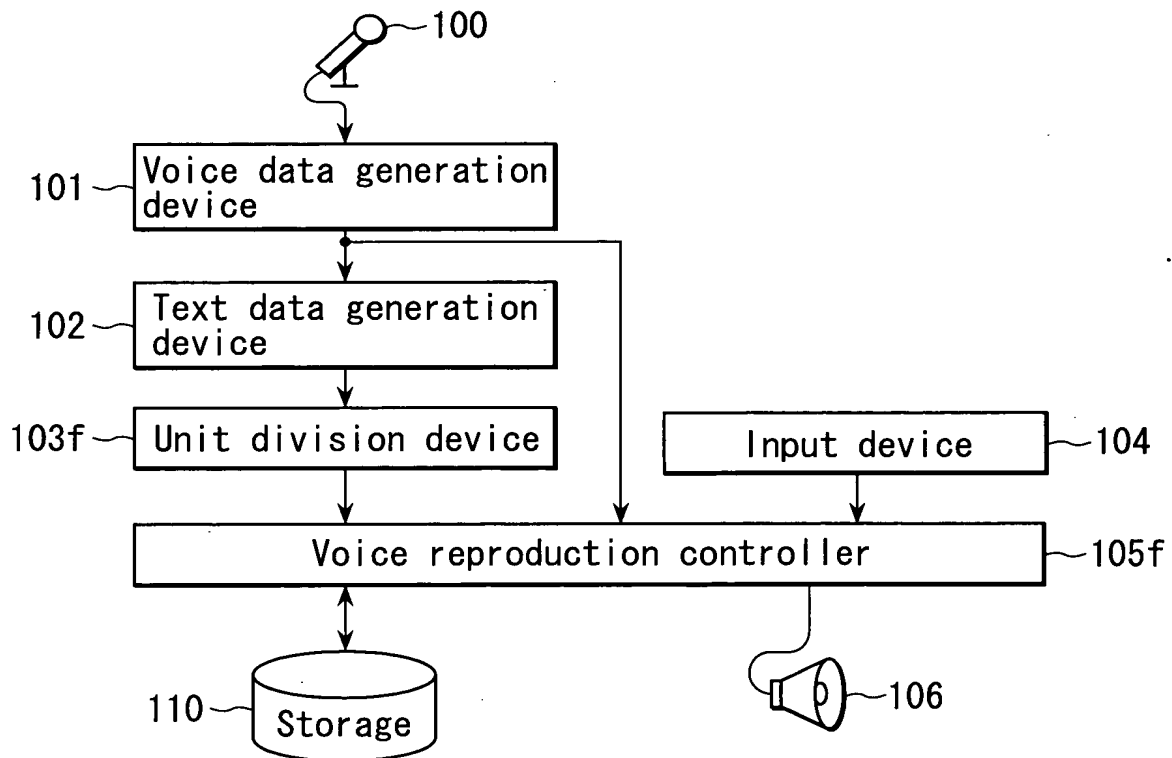


FIG. 17

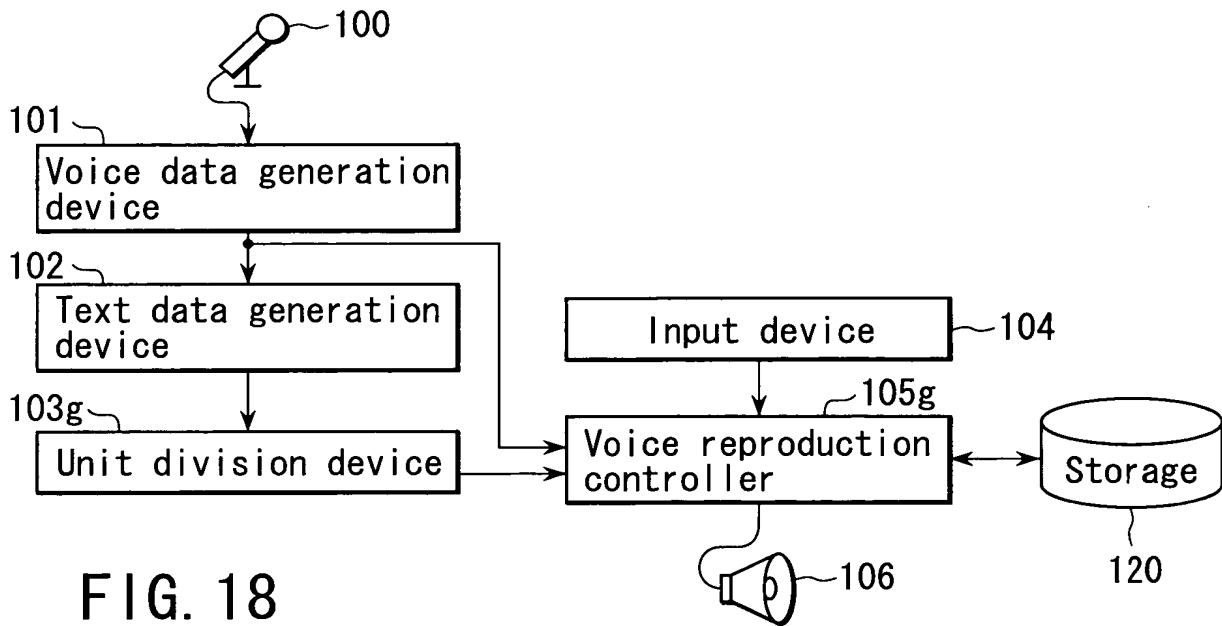


FIG. 18

(High) However, accordingly, firstly
(Intermediate) Further, while, but
(Low) For example, by the way, if

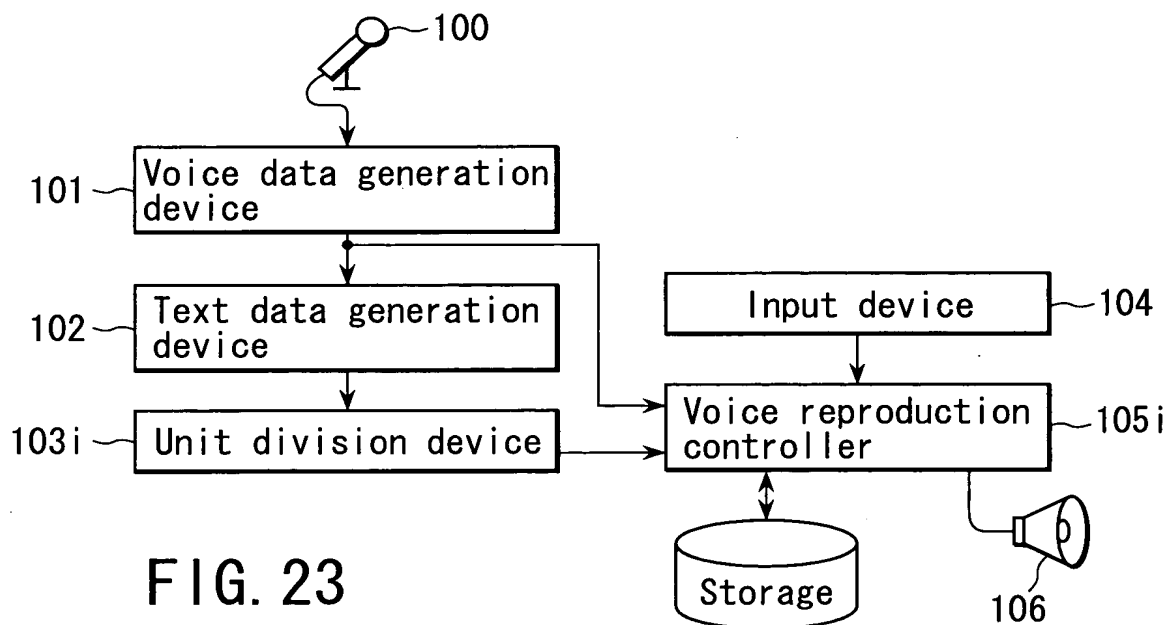
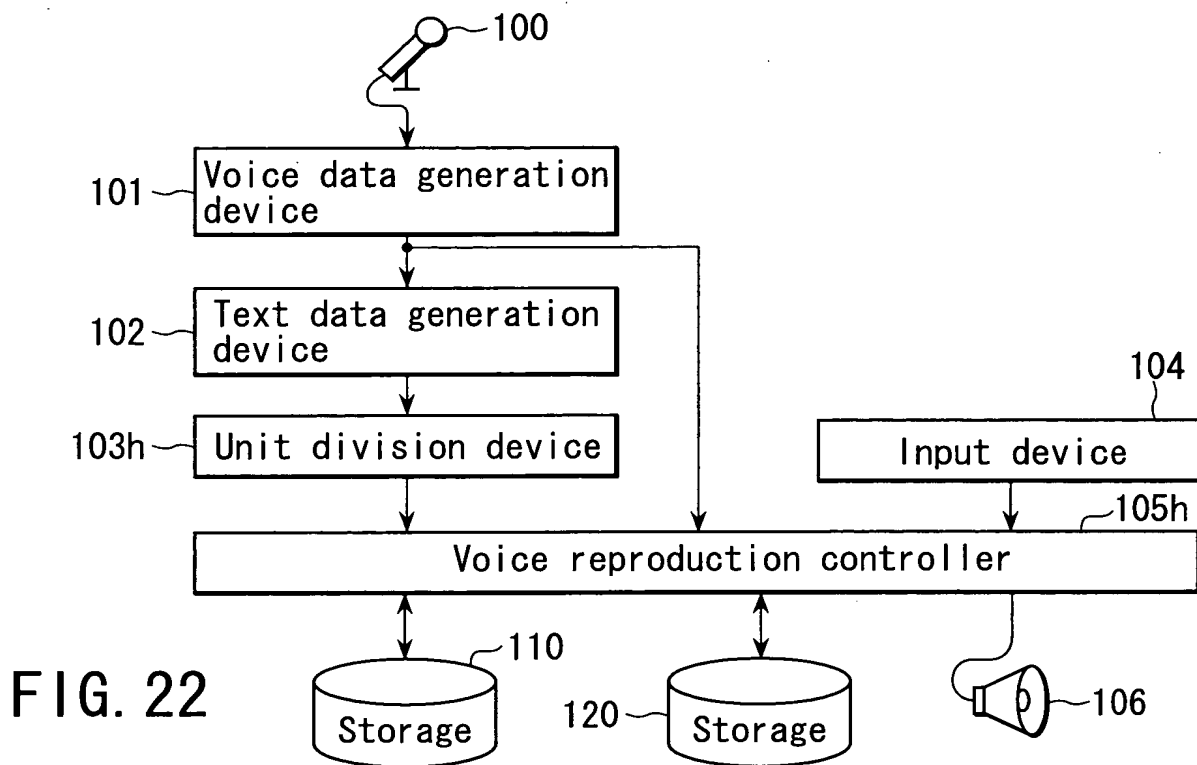
FIG. 19

(1) Firstly,...	:utterance time of 10 sec.
(2) Here,...	:utterance time of 10 sec.
(3) Further,...	:utterance time of 15 sec.
(4) if,...	:utterance time of 10 sec.
(5) For example,...	:utterance time of 10 sec.
(6) However,	:utterance time of 10 sec.
(7) For example,...	:utterance time of 10 sec.
(8) Accordingly,...	:utterance time of 5 sec.
(Total utterance time of 80 sec.)	

FIG. 20

(1) Firstly,...	:utterance time of 10 sec.
(3) Further,...	:utterance time of 15 sec.
(6) However,	:utterance time of 10 sec.
(8) Accordingly,...	:utterance time of 5 sec.
(Total utterance time of 40 sec.)	

FIG. 21



AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch HDD by doubling production to 900,000 units per a month by March 2014.

FIG. 24

FIG. 25

Number		Probability	Utterance	time(sec)
(1)	AAA	0.001		3
(2)	AAA Corporation	0.2		2
(3)	Corporation announced	0.01		3
(4)	announced that	0.1		2
(5)	that it	0.2		1
(6)	it would	0.3		2
(7)	would meet	0.05		1
(8)	meet fast	0.1		2
(9)	fast increasing	0.02		2
(10)	increasing demand	0.05		2
(11)	demand for	0.2		1
(12)	for its	0.1		1
(13)	its 0.6-inch	0.002		4
(14)	0.6-inch HDD	0.01		3
(15)	HDD by	0.2		1
(16)	by doubling	0.01		2
(17)	doubling production	0.01		3
(18)	production to	0.2		1
(19)	to 900,000	0.001		4
(20)	900,000 units	0.1		2
(21)	units per	0.1		1
(22)	per a	0.1		1
(23)	a month	0.05		2
(24)	month by	0.2		1
(25)	by March	0.05		2
(26)	March 2014.	0.002		3
	Total			52

FIG. 26

AAA announced 0.6-inch HDD doubling production 900,000 2014				
3	3	4	3	Total 25(sec)

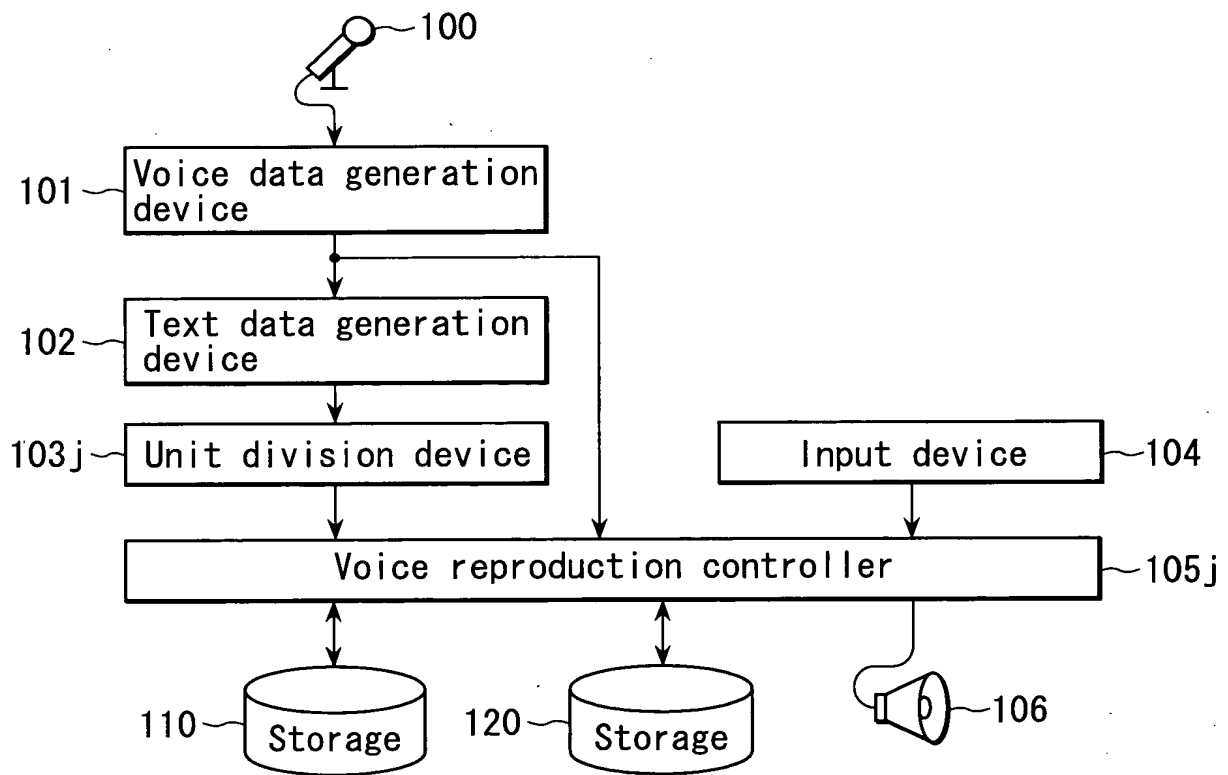


FIG. 27